# MACTECH



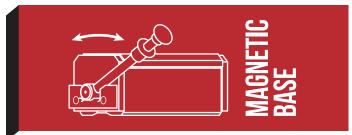


## PRODUCT DESCRIPTION

Mactech's MD414 Magnetic Drill is a versatile and easy to use tool for on-site drilling. The MD414 is ideally suited for applications where quick set-up and powerful drilling is required. Utilizing its magnetic base allows the MD414 to be easily attached to almost any ferrous surface. An optional Hanger Bracket allows the drill to be positioned at a set distance from the top of a pipe or other structure. While a set of Welding Brackets are also available to meet the most complex drilling scenarios. Available with five different motor packages and a variety of arbors and tool holders, the MD414 Magnetic Drill is ready for the demands of your job.

## **FEATURES**

- OUICK MAGNETIC ATTACHMENT FOR EASY SETUP
- PORTABLE COMPACT DESIGN
- POWERFUL AIR, HYDRAULIC OR ELECTRIC MOTORS



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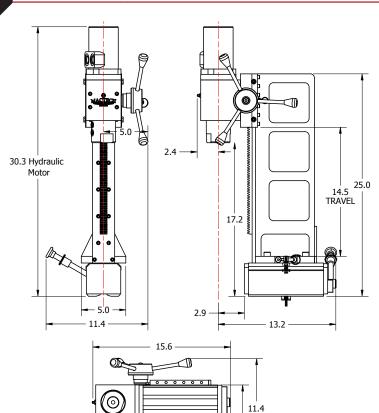
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| AVAILABLE DRIVES   |                        |  |  |  |
|--|------------------------|--|--|--|
| DRIVES   | POWER                  | SPINDLE SPEED                              | TORQUE                                 |  |
| AIR DRIVE: IN-LINE, REVERSIBLE                                       |                        |  |  |  |
| * 605-6857   | 1.6 HP / 1200w         | 107rpm @ Max Power, 227rpm Free Speed      | 85FtLbs / 115 Nm @ Max Power           |  |
| AIR DRIVE: RIGHT ANGLE, REVERSIBLE                                   |                        |  |  |  |
| * 605-6858   | 1.6 HP / 1200w         | 107rpm @ Max Power, 227rpm Free Speed      | 85FtLbs / 115 Nm @ Max Power           |  |
| HYDRAULIC DRIVE: IN-LINE   |                        |  |  |  |
| 600-6769   | 3.4 HP @ 8 GPM/1000psi | 127rpm - 913rpm, 500rpm @ 8gpm             | 35 ft-lbs @ 1000psi, 66FtLbs @ 1800psi |  |
| ELECTRIC DRIVE: 20 AMP, 110VAC REVERSIBLE                            |                        |  |  |  |
| 600-6855   | 3hp                    | 4 Speed Gearbox / 80-570rpm, w/ Speed Dial | 203 ft-lbs / 276 Nm @ 80rpm            |  |
| ELECTRIC DRIVE: 10 AMP, 220VAC REVERSIBLE                            |                        |  |  |  |
| 600-6856   | 3hp                    | 4 Speed Gearbox / 80-570rpm, w/ Speed Dial | 203 ft-lbs / 276 Nm @ 80rpm            |  |
| * Air motors require 74 cfm @ 87 psi air supply (2.1 m³/min @ 6 bar) |                        |  |  |  |



| MD414 DIMENSIONS     |               |                  |  |  |
|----------------------|---------------|------------------|--|--|
|                      | HEIGHT        | WEIGHT           |  |  |
| Drill Base           | 25in / 63.5cm | 81.45 lbs / 37kg |  |  |
| HEIGHT & WEIGHT WITH | I DRIVE       |                  |  |  |
| DRIVE                | HEIGHT        | WEIGHT           |  |  |
| Air Drive: In-line   | 40.5in / 1m   | 101.5 lbs / 46kg |  |  |
| Air Drive: RA        | 31in / 78.7cm | 101.5 lbs / 46kg |  |  |
| Hydraulic Drive      | 30.3in / 77cm | 93 lbs / 42kg    |  |  |
| Electric Drives      | 43.6in / 1.1m | 103.5 lbs 47kg   |  |  |
| 7                    |               |                  |  |  |

## **ARBOR:**

- 1.25in / 31.75mm straight quill
- Other arbors and tool holders are available.

## **DRILL CAPACITY:**

- 1.5in / 38.1mm twist drill
- 3in / 76.2mm annular cutter

## **MAGNETIC ATTACHMENT BASE**

- Max load, flat surface: 1100 lbs. (499 kg)
- Max load, round surface: 550 lbs. (249 kg)
- Detachment force: 3575 lbs. (1622 kg)